





## Design

Cloud Plain seating system's tactile, pillowy surround is designed to invite and comfort without consuming masses of space. Whether you are looking for somewhere to shelter or meet or simply to relax, Cloud has a magnetic appeal.

The Cloud Plain upholstery range consists of various chair and sofa sizes available with high or low back. See the range 'cloud booth' for full booth options.

# **Technical**

Cloud Plain upholstery is a large cover with foam inserts sewn into the seams. The cover is then pulled over a foam covered tubular steel frame. The seating area is steel framed with a plywood substructure. The seat foam is CMHR and the back cushions are feather and synthetic fibre filled.

\*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

# Sizes



cloud plain armchair with low back and black straight legs metric (mm) W800 D750 H650 Seat 400 imperial (in)

W31.5 D29.5 H25.5 Seat 15.5



## CLOP15H

cloud plain 1.5 seat sofa with high back and black straight legs metric (mm) W1100 D750 H1300 Seat 400 imperial (in) W43.5 D29.5 H51 Seat 15.5



cloud plain 1.5 seat sofa with low back and black straight legs metric (mm) W1100 D750 H650 Seat 400

imperial (in)

W43.5 D29.5 H25.5 Seat 15.5



### CLOP2H

cloud plain 2 seat sofa with high back and black straight legs metric (mm) W1600 D750 H1300 Seat 400 imperial (in) W63 D29.5 H51 Seat 15.5



### CLOP2L

cloud plain 2 seat sofa with low back and black straight legs metric (mm)

W1600 D750 H650 Seat 400 imperial (in)

W63 D29.5 H25.5 Seat 15.5



cloud plain 3 seat sofa with low back and black straight legs metric (mm)

W2100 D750 H650 Seat 400 imperial (in) W82.5 D29.5 H25.5 Seat 15.5



cloud plain circular bench with black straight legs metric (mm) W900 D900 Seat 400

imperial (in)

W35.5 D35.5 Seat 15.5



### CLOP3H

cloud plain 3 seat sofa with high back and black straight legs metric (mm)

W2100 D750 H1300 Seat 400 imperial (in) W82.5 D29.5 H51 Seat 15.5



## CLOPRECBEN

cloud plain rectangular bench with black straight legs metric (mm) W2400 D900 Seat 400

imperial (in)

W94.5 D35.5 Seat 15.5

# **Base Options**



Black powder coated steel straight legs



Turned solid oak or walnut legs



Cloud range designed by naughtone

# general manufacture description

The Cloud is available in a range of sizes and finishes, for the purpose of this document we have a specific example from the range:

Cloud 3 seat sofa with high back and black steel legs

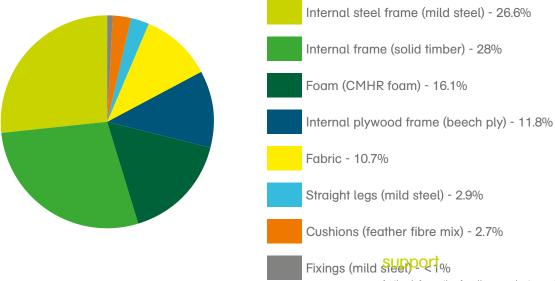
Please use the material index and the breakdown of component mass below to establish the environmental qualities of other finish options in this range.

The cloud back and side frame is constructed with bent mils steel tube with thin plywood cladding and dense foam inserts. The signature quilting can be applied to any fabric and has a dacron core. The quilting is sewn into a sleeve which is simply pulled over the frame and secured with a hidden zip. The seat foam is CMHR and the back cushions are feather and synthetic fibre filled. The legs are made from mild tubular steel and powdercoated in black.

### facts

- naughtone is FISP and ISO4001 certified
- 82.8kg Total weight
- 46.8% Recyclable (steel frame, foam, legs & fixings)
- 39.8% Compostable (timber frame & plywood frame)
- 21.9% Recycled content (steel frame, chip foam, legs & fixings)
- 39.8% Reuseable content
- 68.7% Recycled & Recyclable content

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Cloud range designed by naughtone

# general manufacture description

The Cloud is available in a range of sizes and finishes, for the purpose of this document we have a specific example from the range:

Cloud quilt 3 seat sofa with low back and black straight steel legs

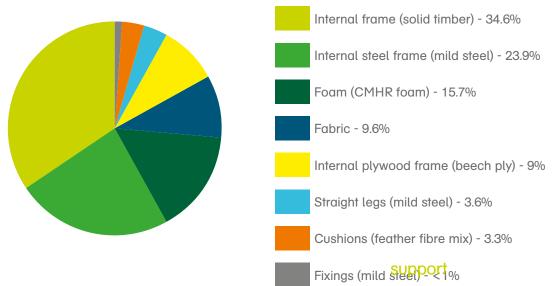
Please use the material index and the breakdown of component mass below to establish the environmental qualities of other finish options in this range.

The cloud back and side frame is constructed with bent mils steel tube with thin plywood cladding and dense foam inserts. The signature quilting can be applied to any fabric and has a dacron core. The quilting is sewn into a sleeve which is simply pulled over the frame and secured with a hidden zip. The seat foam is CMHR and the back cushions are feather and synthetic fibre filled. The legs are made from mild tubular steel and powdercoated in black.

# facts

- naughtone is FISP and ISO14001 certified
- 67.1kg Total Weight
- 43.5% Recyclable (steel frame, foam, legs & fixings)
- 43.6% Compostable (timber frame & plywood frame)
- 20% Recycled content (steel frame, chip foam, legs & fixings)
- 43.6% Reuseable content
- 63.5% Recycled & Recyclable content

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