



Environmental Product Summary, EMEA

Memo

Design Story

Drawing on our long history of furniture development, we engaged Tim Wallace, designer of Abak Environments and Atlas Office Landscape, to propose a bench design more in keeping with today's values.

Memo is a work system designed to help companies be more agile. Re-inventing the desk structure to make it more relevant, Memo provides an efficient platform that helps users find whatever place best suits their task.

Herman Miller's Design Protocol

Our commitment to corporate sustainability naturally includes minimising the environmental impact of each of our products. Our Design for Environment team (DfE) applies environmentally sensitive design standards to both new and existing Herman Miller products.

The DfE Design Protocol goes beyond regulatory compliance to thoroughly evaluate new product designs in four key areas:

- Material Chemistry and Safety of Input – What chemicals are in the materials we specify, and are they the safest available?
- Disassembly—Can we take products apart at the end of their useful life, to recycle their materials?
- Recyclability—Do the materials contain recycled content, and more importantly, can the materials be recycled at the end of the product's useful life?
- LCA—Have we optimised the product based on the entire life cycle?

Material Content

Memo desks are constructed from aluminium, steel, plastic (mixed), particle board / chipboard and other materials. Memo is up to 32 percent recyclable based on the availability of recycling facilities. Memo comprises approximately 34 percent recycled materials*

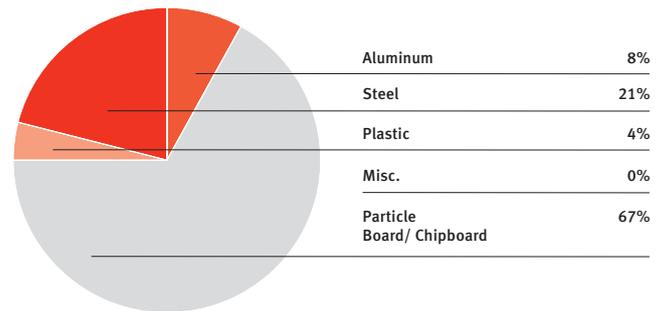
- 30% pre-consumer
- 4% post-consumer

*based on a cluster of four desks

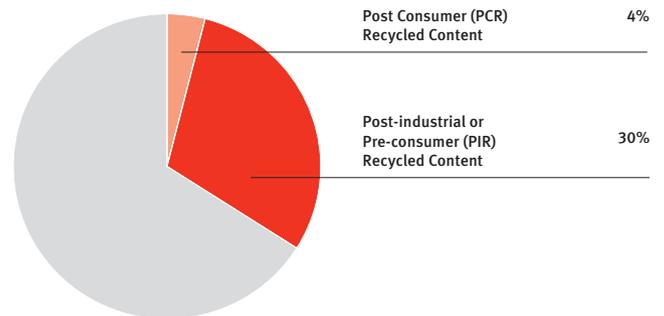
Metal components have a powder-coat paint finish that emits negligible volatile organic compounds (VOCs). Memo uses E1 class wood products, which conform to low formaldehyde standards.

Herman Miller products can be disassembled with standard tools thereby allowing reuse, refurbishment, repair and recycling of components. Plastic components $\geq 50g$ are marked with recycling codes where physically possible.

Materials Content



Recycled Content



Corporate Sustainability Policy

For more information on Herman Miller's Corporate Sustainability Policy and other environmental efforts, please visit: hermanmiller.com/environment

Herman Miller's UK manufacturing site is certified to ISO14001 (environment), ISO 9001 (quality) and OSHAS 18001 (health and safety). This product can help you to achieve criteria towards LEED, BREEAM, SKA and WELL building certifications

Supplier Excellence

At Herman Miller, we are committed to working closely with our suppliers to reduce our collective impact on the environment.

We operate a successful closed-loop packaging scheme with key component suppliers. Wherever possible we segregate reusable packaging and pass it back to the supplier, who in turn reuse the packaging for future deliveries to Herman Miller.



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